



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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ASP
mean!

20NR-56
Job Sheet 187853



Part No: 20NR-56

Job Qty: 5 ea

Part Name: Spring Retainer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/18

Job Tracking No:

Due Date: 12/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	12/19/18	12/19/18	0.00	0.00	Start Up Machining-4		12-18-18
100	Lathe Conv	5 pcs	12/19/18	12/19/18	0.50	0.83	Lathe Conv-2		12-18-18
110	QC	5 pcs	12/19/18	12/19/18	0.00	0.00	QC2 Machining-5		12-18-18
120	QC	5 pcs	12/19/18	12/19/18	0.00	0.00	QC8 Machining-5		12-18-18
130	Packaging	5 pcs	12/19/18	12/19/18	0.00	0.00	Packaging3-2		30
140	QC21-FG	5 Ea	12/19/18	12/19/18	0.00	0.00	QC21		9-89

Part Op
Descriptions: 130 - Identify and Stock

21
9-89
DEC 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9634K22	Extension Spring Stud Anchor, 8-32 Thread Size	5 Ea (1 ea)	90-Start up Operation	5118246

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	9634K22	5	20	0

Part Specifications

Specifications could not be found.



Container No: S138292



Part: 20NR-56

Job No: 187853

Serial No/Batch: S138292

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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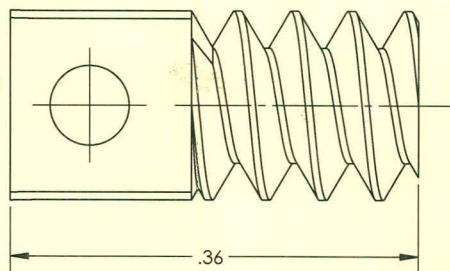
Plex 12/18/18 7:28 AM dart.lacelle.linda

Date: 12/18/18

79

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0102	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	7/30/2014	DJN	RW



NOTE:
1. BAG & LABEL WITH BATCH NUMBER.

USED ON
20NR
8NR

DART AEROSPACE	
TITLE SPRING ANCHOR	
DWG NO. 20NR-56	REV A
MAT'L STEEL	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .006 FRACTIONS ± 1/32	HEAT
.XX ± .01	TREAT
.X ± .1 ANGLES ± 6°	FINISH
1. BREAK ALL SHARP EDGES .016 x 45° OR .016R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 8:1	DATE 8/13/2013
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		B/O	20NR-56	1	SPRING ANCHOR	STEEL	8-32 X 7/8 MCMASTER-CARR #9634K22 (MODIFIED)

DART AEROSPACE LTD

Work Order:	197.853
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Description: Spring Retainer (Spring Anchor)

Part Number:	20NR-56
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Inspection Dwg: CB PIR Rev: A

Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	<i>Red</i>	Checked by:	<i>[Signature]</i>	QC Inspector:	
Date:	<i>11-12-18</i>	Date:	<i>18-12-18</i>	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

